

# HF7520

# SUBMINIATURE POWER RELAY



File No.: E133481



File No.: R50278579



File No.: CQC09002034524



## Features

- Low height, flat construction
- High rating: 16A
- High sensitive: 200mW
- PCB & QC layouts available
- Plastic sealed and flux proofed types (with vent-hole cover) available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: PCB: (22.0 x 16.0 x 10.5) mm  
QC: (22.5 x 25.2 x 10.8) mm

## CONTACT DATA

Arrangement	1C	1A
Contact resistance	100mΩ max.(at 1A 6VDC)	
Contact material	See ordering info.	
Contact rating (Res. load)	NO: 10A 125/250VAC	Standard type: TV-5 10A 30VDC 10A 125/250VAC
	NC: 6A 125/250VAC	High capacity type: TV-5 10A 30VDC 16A 125/250VAC 8A 250VAC(cosφ=0.4)
Max.switching voltage	250VAC	250VAC/30VDC
Max.switching current	NO:10A NC: 6A	16A
Max.switching power	NO: 2500VA NC: 1500VA	4000VA/300W
Mechanical endurance	1 x 10 <sup>7</sup> OPS	
Electrical endurance	HP type: 5 x 10 <sup>4</sup> ops (16A 125VAC, Resistive load, Room temp., 1s on 9s off)	
	H type: 5 x 10 <sup>4</sup> ops (10A 250VAC, Resistive load, Room temp., 1s on 9s off) Z type: 5 x 10 <sup>4</sup> ops (NO, 10A 250VAC, Resistive load, Room temp., 1s on 9s off) Z type: 5 x 10 <sup>4</sup> ops (NC, 6A 250VAC, Resistive load, Room temp., 1s on 9s off)	

## COIL

Coil power	1 Form A: Approx. 200mW; 1 Form C: Approx. 400mW
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## CHARACTERISTICS

Insulation resistance	1000MΩ (at 500VDC)	
Dielectric strength	Between coil & contacts	2500VAC 1 min
	Between open contacts	1000VAC 1 min
Operate time (at nomi.volt)	15ms max.	
Release time (at nomi.volt)	5ms max.	
Shock resistance	Functional	98m/s <sup>2</sup>
	Destructive	980m/s <sup>2</sup>
Vibration resistance	10Hz to 55Hz 1.5mm DA	
Humidity	5% to 85% RH	
Ambient temperature	-40°C to 105°C	
Termination	1C: PCB	
	1A: PCB & QC	
Unit weight	PCB: Approx.10g QC: Approx.12g	
Construction	Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.  
2) Please find coil temperature curve in the characteristic curves below.

## SAFETY APPROVAL RATINGS

UL/CUL	1 Form A	TV-5 125VAC 16A 125VAC at 85°C 10A 250VAC at 85°C 10A 30VDC at 85°C 0.3A 110VDC at 85°C 13A 125VAC at 105°C 10A 250VAC at 105°C
	1 Form C	NO: 10A 250VAC NC: 6A 250VAC
TÜV	1 Form A	16A 250VAC 10A 30VDC 8A 250VAC (COSφ=0.4)

Notes: 1) All values unspecified are at room temperature.  
2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

2015 Rev. 1.00

## COIL DATA

at 23°C

### 1 Form C type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
5	4.0	0.5	6.5	62.5 x (1±10%)
6	4.8	0.6	7.8	90 x (1±10%)
9	7.2	0.9	11.7	202.5 x (1±10%)
12	9.6	1.2	15.6	360 x (1±10%)
18	14.4	1.8	23.4	810 x (1±10%)
24	19.2	2.4	31.2	1440 x (1±10%)
48	38.4	4.8	62.4	5760 x (1±10%)

### 1 Form A type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
5	4.0	0.5	6.5	125 x (1±10%)
6	4.8	0.6	7.8	180 x (1±10%)
9	7.2	0.9	11.7	405 x (1±10%)
12	9.6	1.2	15.6	720 x (1±10%)
18	14.4	1.8	23.4	1620 x (1±10%)
24	19.2	2.4	31.2	2880 x (1±10%)
48	38.4	4.8	62.4	11520 x (1±10%)

**Notes:** \*Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

## ORDERING INFORMATION

<b>Type</b>	HF7520 / 012 -H S T P Q (XXX)
<b>Coil voltage</b>	5, 6, 9, 12, 18, 24, 48VDC
<b>Contact arrangement</b>	H: 1 Form A Z: 1 Form C
<b>Construction</b> <sup>1)</sup>	S: Plastic sealed Nil: Flux proofed
<b>Contact material</b>	T: AgSnO <sub>2</sub> Nil: AgCdO (Only for 1 Form A) AgNi (Only for 1 Form C)
<b>Contact capacity</b>	P: High Capacity type (Only for 1 Form A) Nil: Standard type
<b>Terminal type</b>	Q: QC (Only for 1 Form A and high capacity type) Nil: PCB
<b>Special code</b> <sup>4)</sup>	XXX: Customer special requirement Nil: Standard

**Notes:** 1) We recommend flux proofed types for a clean environment (free from contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.).

2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

3) When the ambient temperature reaches 105°C degree or more, please select flux proofed and high capacity type. Besides, please indicate the exact ambient temperature when ordering.

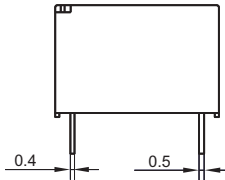
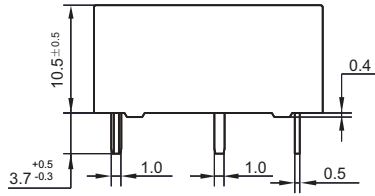
4) The customer special requirement express as special code after evaluating by Hongfa.

# OUTLINE DIMENSIONS , WIRING DIAGRAM AND PC BOARD LAYOUT

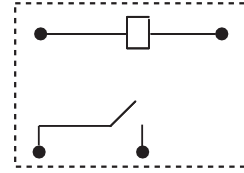
Unit: mm

## 1 Form A (PCB)

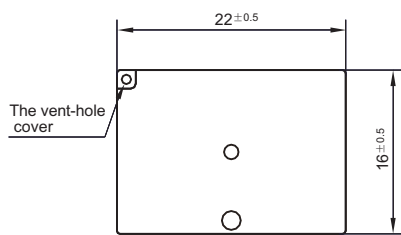
### Outline Dimensions



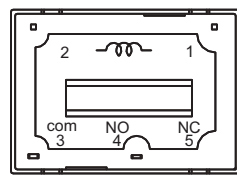
### Wiring Diagram (Bottom View)



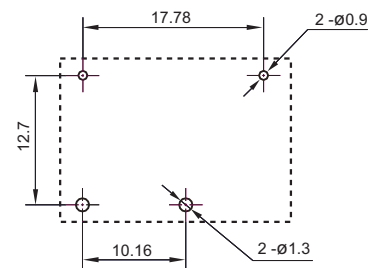
### PCB Layout (Bottom view)



(Top view)

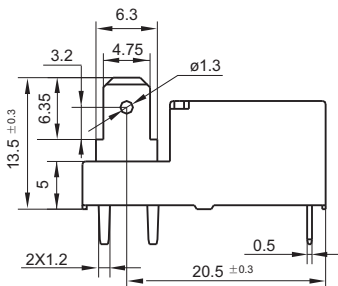
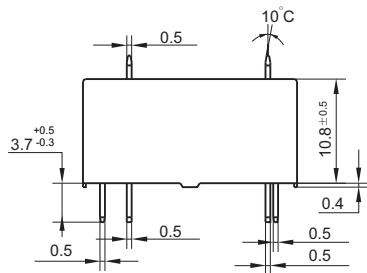


(Bottom View)

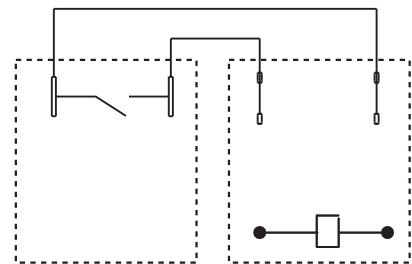


## 1 Form A (QC)

### Outline Dimensions



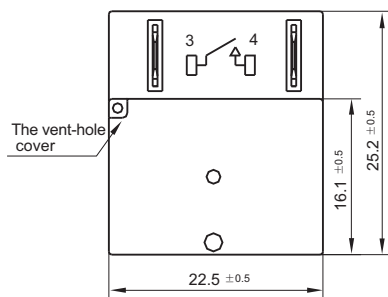
### Wiring Diagram



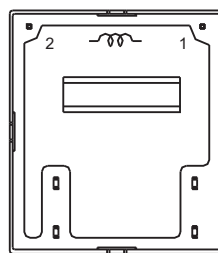
(Top View)

(Bottom View)

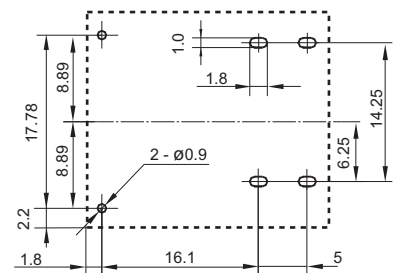
### PCB Layout (Bottom view)



(Top view)



(Bottom View)



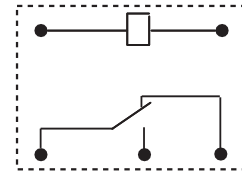
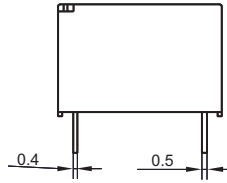
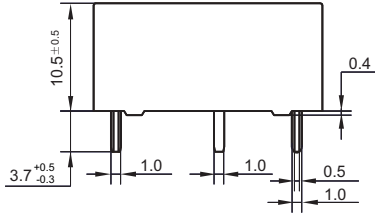
# OUTLINE DIMENSIONS , WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

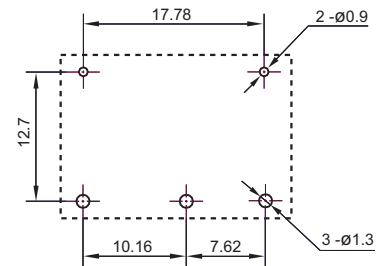
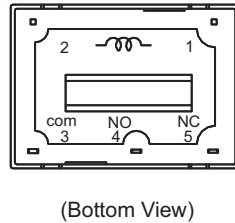
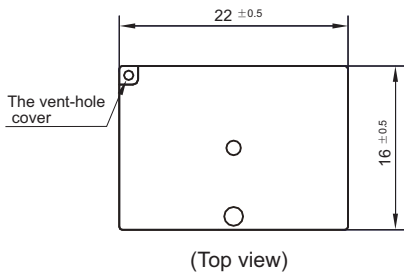
1 Form C (PCB)

Outline Dimensions

Wiring Diagram  
(Bottom View)



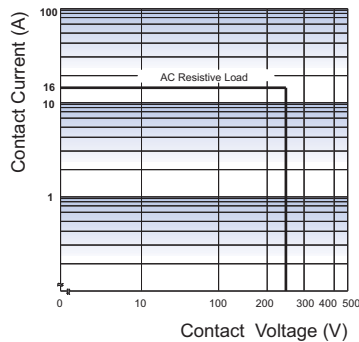
PCB Layout  
(Bottom view)



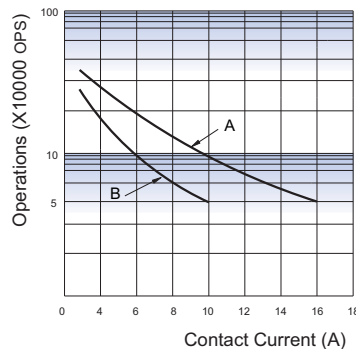
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq 1\text{mm}$ , tolerance should be  $\pm 0.2\text{mm}$ ; outline dimension  $> 1\text{mm}$  and  $\leq 5\text{mm}$ , tolerance should be  $\pm 0.3\text{mm}$ ; outline dimension  $> 5\text{mm}$ , tolerance should be  $\pm 0.4\text{mm}$ .  
2) The tolerance without indicating for PCB layout is always  $\pm 0.1\text{mm}$ .

## CHARACTERISTIC CURVES

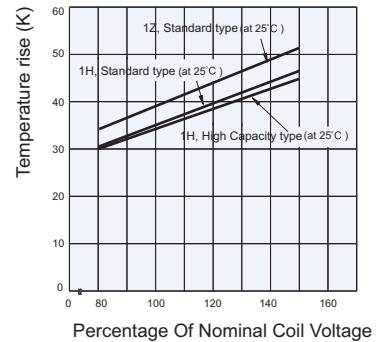
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Notes:

- (1) Curve A: HP type  
Curve B: H type
- (2) Test conditions:  
Curve A: 16A 125VAC, Resistive load,  
Room temp., 1s on 9s off  
Curve B: 10A 250VAC, Resistive load,  
Room temp., 1s on 9s off

### Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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